

Garant

Indexable insert for turning DC.T 070202, for finish machining, Grade: CU7010

**Order data**

Order number	260351 CU7010
GTIN	4045197668776
Item class	21G

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.2 mm
Chip breaker	SS
Secondary application	M
Cutting speed v_c secondary application	80 - 140 m/min
Feed f	0.05 - 0.2 mm/rev.
Main application	P
Cutting speed v_c main application	90 - 210 m/min
Cutting conditions	continuous
Grade	CU7010

Finishing/roughing assignment	Finishing
Tool material	Cermet
Coating	uncoated
ISO code indexable insert	DCMT 070202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning